





N15 W24983 Bluemound Road Pewaukee, Wisconsin 53072 Tel: 262-691-3320 Fax: 262-691-3807 www.harken.com DIMENSIONS IN OVALS ARE KEY PRODUCT CHARACTERISTICS

UNLESS OTHERWISE SPECIFIED:
- DIMENSIONS IN INCHES
- ALL DIMENSIONS PRIOR TO FINISHING
- REMOVE ALL BURRS AND BREAK SHARP
EDGES WITH 0.010 MAX RADIUS OR
CHAMFER

TOLERANCES UNLESS OTHERWISE SPECIFIED:

DECIMAL: ± 
ANGULAR: ± - SURFACE FINISH: - ✓

	ASSY 40MM SINGLE ZIRCON BLOCK	H-87279			REV.	
					0	
	MATERIAL: -	PART # 2190/2190NP				
-	FINISH: -	SHEET NUMBER: 2/2		SCALE:	1:1	
	© The designs, constructions, arrangements, disclosures and devices illustrated in presentations bearing this note are the property of Harken, Inc, Pewaukee, WI and are submitted in confidence with the understanding that such material shall not be utilized in any way by any party without prior written consent from Harken, Inc.	DESIGN BY :	MDS	DATE:	4/29/2022	
		DRAWN BY :	MDS	DATE:	4/29/2022	
		ENG. APR :	CJL	DATE:	6/10/2022	
		MFG. APR :	KEL	DATE:	6/14/2022	